

PRIVÉ ET CONFIDENTIEL

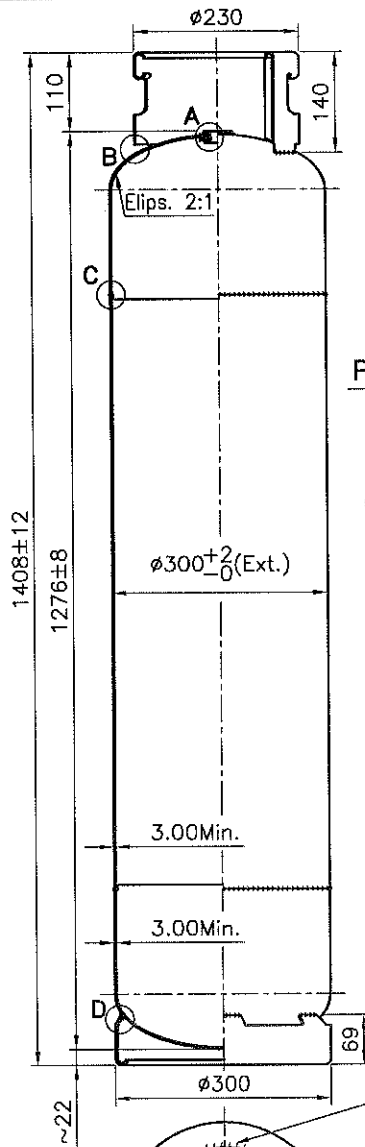
CE DESSIN APPARTIENT A AMTROL-ALFA ET NE DOIT PAS
ÊTRE COPIÉ OU REPRODUIT SANS LICENCE DE LA COMPAGNIE

PRIVADO & CONFIDENCIAL
ESTE DESENHO É PROPRIEDADE DA AMTROL-ALFA E NÃO PODE SER
COPIADO OU REPRODUZIDO SEM AUTORIZAÇÃO DA EMPRESA.

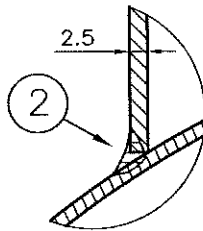
PRODUTO E PROCESSO/ENGINEER	
DES./DESSINE	25-08-2008 Oscar Silva (PP)
VERIF./VERIFIE	
APROV./APPROUVE	26-08-2008 Susana Lopes (PP)

air liquide Nouvelle Calédonie

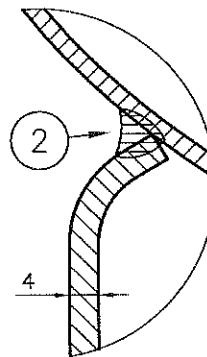
AMTROL - ALFA
PORTUGAL



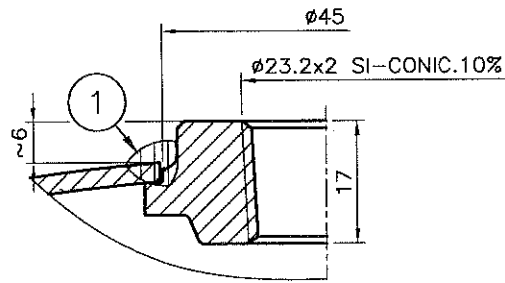
PORM./DÉTAIL B



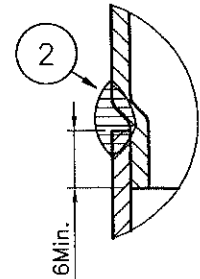
PORM./DÉTAIL D



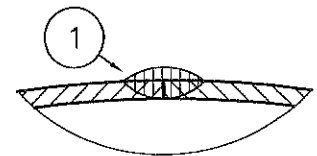
PORM./DÉTAIL A



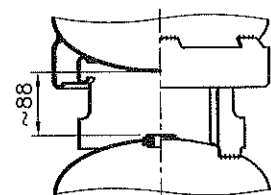
PORM./DÉTAIL C



PORM./DÉTAIL E



**Empilhamento
Espacement pour Gerbage**



Marcas gravadas na gola/
Marquage en creux dans le collier
ver/voir G080-03-0025-A

Posição da solda. long./
Posit. de la soud. long.

Ano de reteste/
Année de réépreuve

Ano de fabrico + 5 anos
Année de fab. + 5 ans

Massa Bruta (Tara + Válvula
+ carga 39kg butano)/
Masse Brute (Tare + Robinet
+ charge 39kg butane)

E	CONSTRUÇÃO DE ACORDO COM/CONSTRUCTION SUIVANT-EN1442:1998 / (Joint Effic.) J=0.9 + Directive 99/36/EC (TPED)		
NORMA / NORME MATERIAL / MATERIEL CARACT. DE LA BOUTEILLE	Corpo/Embout.-P265 NB/EN 10120:1996		PROCESSO DE SOLDADURA/PROCÉDE DE SOUDAGE.: ① -Arco Submerso/Arc submergé ② -MAG
	Bolacha/Coller.- C22E / EN 10083-1		
	Gola/Collier- S235JR/EN 10025+A1 ou/or Equivalente/Equivalent		TRATAMENTO TÉRMICO/TRAIEM. THERMIQUE: Normalização/Normalizacion (~ 905 °C)
	Pé/Pied- S235JR/EN 10025+A1 ou/or Equivalente/Equivalent		
	Cap./Capac.- 080.00 L Min.		
Pr.Reb./Pr.Rupture- 67.5barMin.			
Butano/Butane- 39 kg	Teste Fuga/Fugacité- 6bar (ar/air)		
Propano/Propane- _____	_____		
Pr.Serv./Pr.Serv.- _____	Tara sem vál./Poids sans rob.- ~36.3 kg		
Pr.Teste/Pr.d'epr.- 30.0 bar	Tara com vál./Tare avec rob.- _____		
COMPONENTES/PIÈCES COMPOSANT		ESC./ECHELLE	
Bolacha/Coller.- BLM138		GARRAFA/BOUTEILLE 80Lit. Cap./W.C. BUTANO/BUTANE 39 KG	
Gola/Collier- GL0110			
Asa/Poignée- _____	1:10		
Pé/Pied- PE0062	(1:1)		
Placa Id./Plaque Id.- _____	_____		
Chapéu/Chapeaux- _____	ISO2768-1	G080-03-0025	
		REV.	
		SUBST./REPLACE:	
		SUB.POR./REPLACÉ PAR:	